

## CNC Lathe Machinist

Transvac are world leaders in providing custom designed Ejector systems for the process industries. Having supplied thousands of Ejectors, Transvac have over 44 years experience, backed by a comprehensive list of world-wide references in a wide range of process industries – including oil & gas, water, chemical, nuclear, food and pharmaceuticals.

As both a designer and a manufacturer, Transvac have full control over process and mechanical design, supply of raw materials, manufacturing, scheduling and testing. With all procedures certified to BS EN ISO 9001:2015, accreditation to Module H of the Pressure Equipment Directive (PED) and CE marking, where appropriate, the quality of the final product is assured. Transvac are also 1st Point Assessment and Achilles registered.

Our busy workshop team needs a manual/CNC Centre Lathe Turner to carry out a variety of key tasks. Being multi-skilled, you will have experience of internal taper turning of small to medium lathe size components.

### **Responsibilities and requirements:**

- Ideally apprentice trained / time served.
- Responsible for performing operational functions on a variety of CNC Machining lathes and/or manual machines.
- Skilled use of CNC FANUC / XYZ controls would be advantage.
- Manufacture components using effective and efficient methods ensuring products are produced to a high standard and are compliant with technical drawings.
- Setting/operating and manufacturing a variety of small/medium components to tight tolerances.
- Ability to deliver product to deadlines.
- Use of a wide range of measuring equipment to check components after manufacture.
- You will monitor tool wear, adjust offsets and replace inserts when necessary, ensuring correct operation of the machine at all times.
- Maintain a safe working environment and adhere to Health & Safety procedures and policies.
- Demonstrate good housekeeping practices.
- Proactively identify & make recommendations for improvements.
- Interact with Workshop Charge Hand about progress of jobs to ensure awareness of anticipated completion dates.
- Experience of working with technical engineering drawings. Working with mild steel, stainless steels, nickel alloys, polypropylene etc.

The working hours are 06:55 – 15:25 Monday to Thursday and 06:55 – 14:25 on a Friday.

If overtime is required it is paid the following:

- Hourly Rate +  $\frac{1}{4}$  for Monday to Friday
- Hourly Rate +  $\frac{1}{2}$  for Saturdays
- Two times Hourly Rate for Sundays

In return, the Company offer a competitive salary, 33 days annual leave (including statutory days), pension, healthcare scheme, bonus scheme, free on-site parking, along with career development and good prospects for advancement within a successful and well established business.

This is a fantastic opportunity to work with an expanding business that can offer a secure and progressive future. Interested applications please forward a copy of your CV to our HR Department [jennylucas@transvac.co.uk](mailto:jennylucas@transvac.co.uk) . Transvac is an equal opportunities employer.